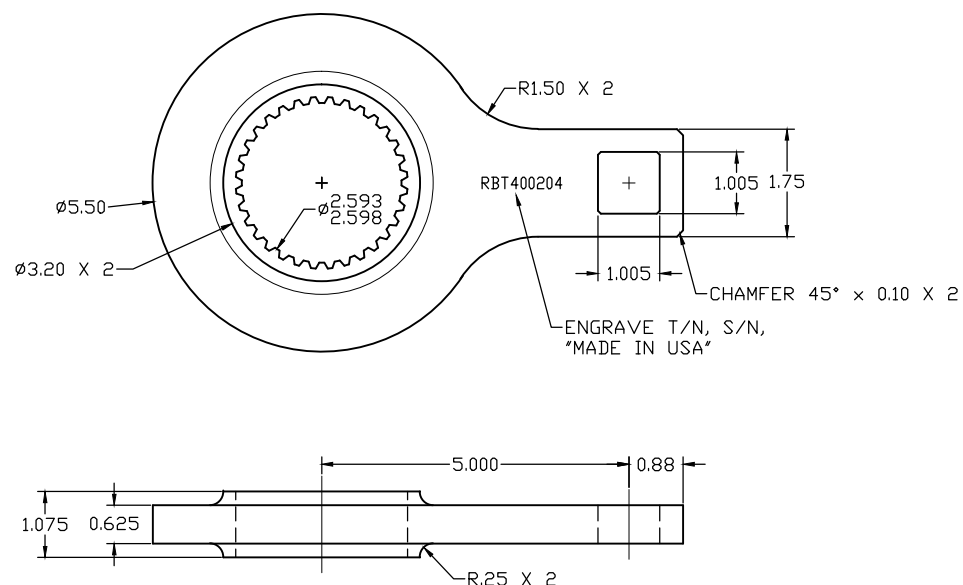


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	UPDATED TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE P/N -1, CH'D DWG. NO. FROM 206-240-002-101.	6/1/09	RJC	RW
2	CORRECTED SPLINE INFO PER BELL, ADDED NOTE PER BELL.	6/1/09	RJC	RW



SPLINE DATA	
TYPE	INTERNAL
NO OF TEETH	32
DIAMETRAL PITCH	12/24
PRESSURE ANGLE	30°
BASE DIAMETER	2.3094
CIRCULAR PITCH	.2618

FLAT OR FILLET ROOT OPTIONAL

2.843 MAX.
MAJOR DIA.

2.755
T.I.F. DIA.
(MIN)

2.667
PITCH DIA.

.1440 DIA. PIN

2.472 - 2.479 DIA.
BETWEEN TWO PINS

2.593 -2.598
MINOR DIA.

NOTE:

PER BELL THIS TOOL IS A SUITABLE REPLACEMENT FOR THE OBSOLETE T101499.

ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
		-1	1	WRENCH	4140	1-1/8 FLAT x 8-3/4 x 5-5/8
ASSY #						

RED BARN MACHINE			
TITLE WRENCH			
DWG NO. RBT400204		REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE	
TOLERANCES ON:		APPROVED	
DECIMALS .XXX ± .005		HEAT TREAT 32 - 37 Rc	
FRACTIONS ± 1/32		FINISH CAD YELLOW	
ANGLES ± 5°		USED ON MODEL	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL 206	
SCALE NTS		DATE 6-09-00 SHEET 1 of 1	